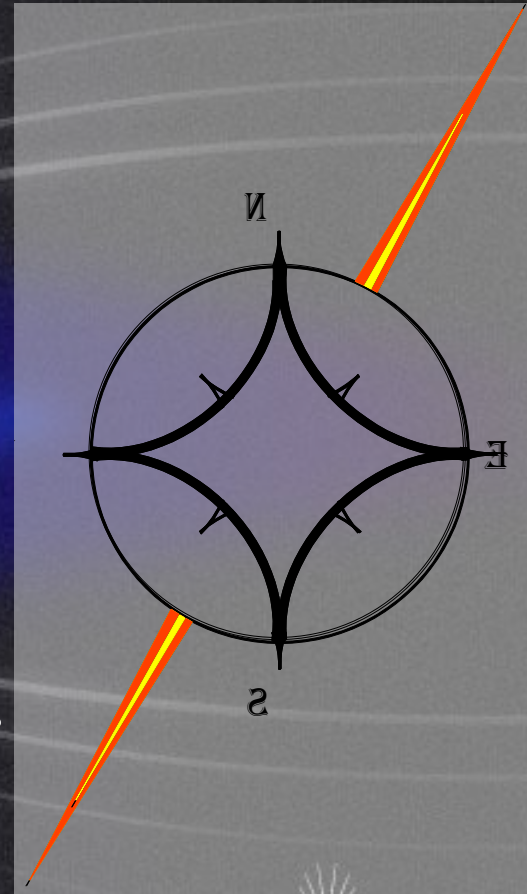


Coalbed Methane Extraction in the Sydney Basin

energy gas

Gas and Coal Outburst Seminar
November 20, 2002



Presentation Outline

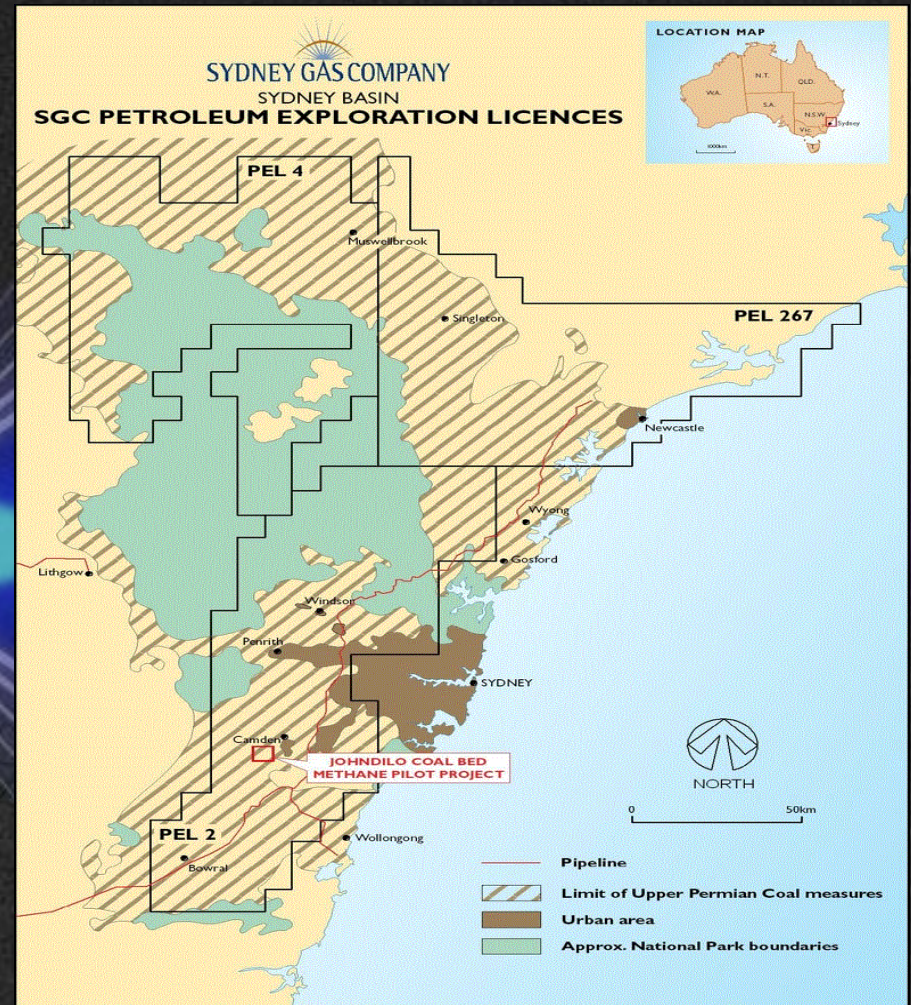
- Sydney Gas Company
- What is CBM?
- Exploration Process
- Understanding the Rock Mechanics/Stress profiles
- Fracturing Process
- Conclusion

SYDNEY GAS COMPANY

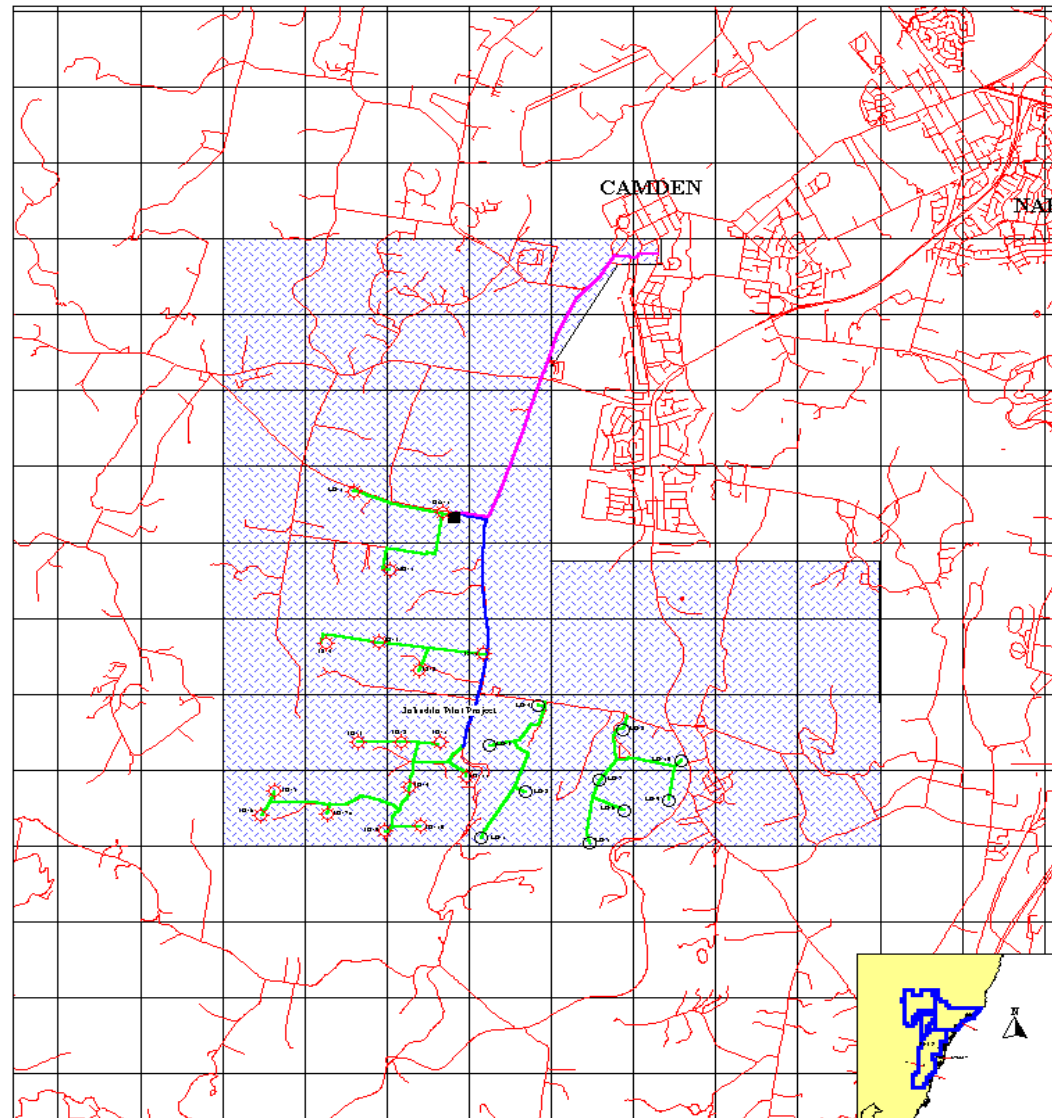
- Public company listed on the Australian Stock Exchange
- 5,800 shareholders
 - 45% live in New South Wales
 - 25% of NSW shareholders live the south west of Sydney
- Aims to become a leading Australian gas producer through development of Coal Bed Methane (CBM) from the Sydney Basin

SGC's PROJECT

- Sydney Gas Company owns controlling interests in PELs 2 (100%), 4 (100%) and 267 (82.5%) in the Sydney Basin
- 90% of the entire Basin area, exceeding two million hectares, enveloping the entire Sydney gas market
- Focused primarily on the Camden Gas Project. Stage 2 development has commenced with 10 new wells to be drilled by Christmas, 40 wells by June





Camden Pilot Project



**SYDNEY BASIN, PEL 2
CAMDEN AREA.**

LEGEND	
	Roads.
	Grid Lines (1000m intervals for ISG Zone S8).
	Completed Wells.
	Proposed Wells.
	Treatment/Compression Facility.
	Gathering System.
	Proposed Pipeline - Pilot Project.
	AGU Date Pipelines.
	Assessment Lease Area.


SYDNEY GAS COMPANY


0 1 2
Kilometres

August 2008

WHAT IS COAL BED METHANE?

- Coal Bed Methane (CBM) is a clean burning natural gas generated during the coal forming process
- For the mining industry it can be a pain in the backside that introduces safety, environmental and cost issues
- For a gas producer it is a clean viable energy source, typically a resource with technical challenges but is becoming a new growth industry not only in Australia, but many other countries.
- 14% of all gas now consumed in the US is derived from CBM –2000PJ/year
- Total gas Consumption NSW 120 PJ

EXPLORATION PROCESS

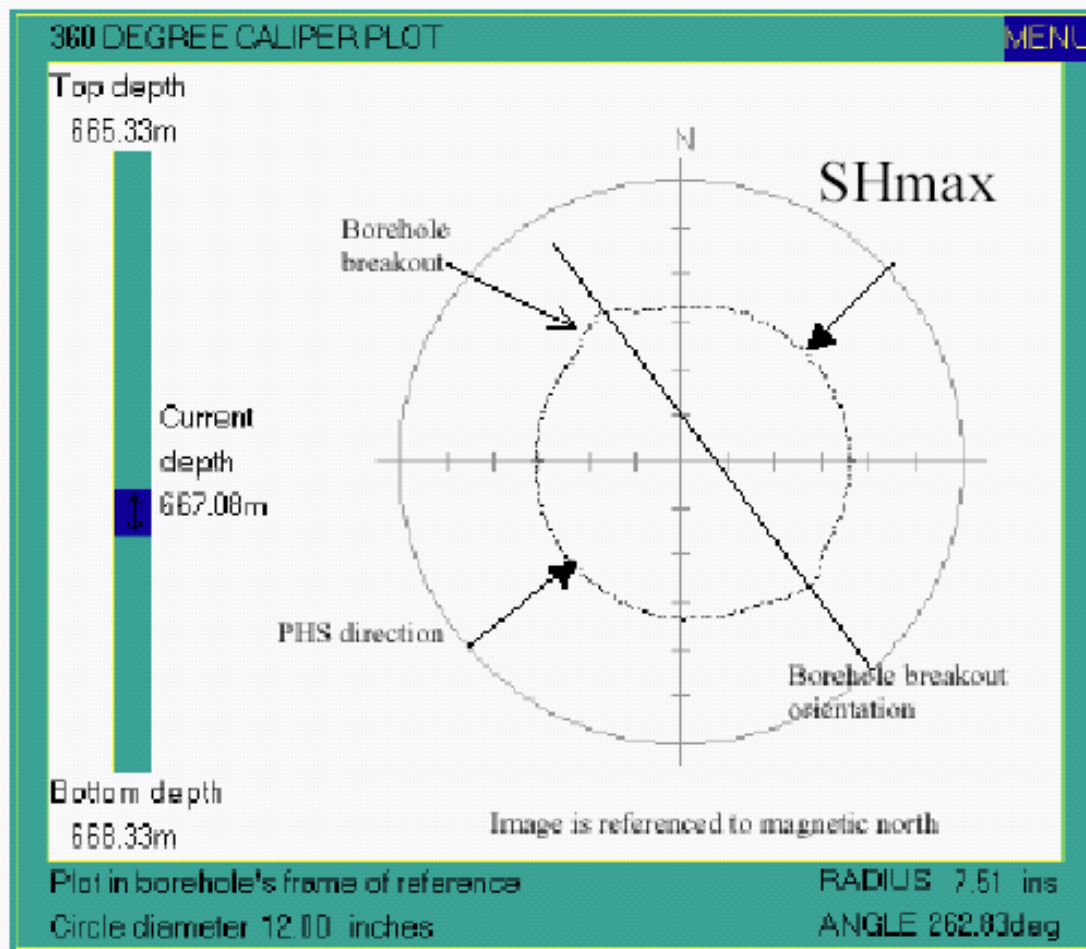
- Define geological production fairway – critical process as this can make or break a CBM producer, use existing available data – DRM, core holes, multiphase testing etc
- Define well spacing, minimize interference while maximizing recoverable reserves
- Drilling technology that is geared for the shallow gas market, cost is critical
- Run casing program that allows access to multiple seams and can withstand high fracturing pressures
- Fracturing Issues

Cleats and fractures developed in Bulli Seam, Wandinong #1

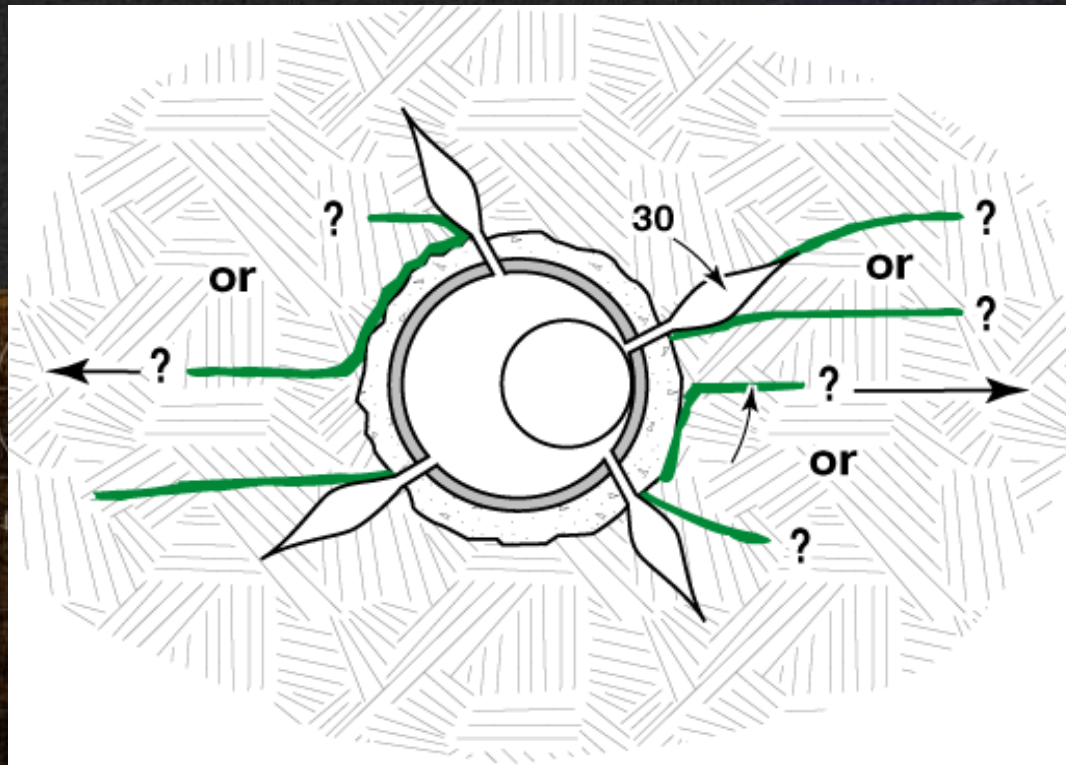


Logan Brae-5

Logan Brae-5 was drilled with air/foam/oil. Exact MW is not known.



Hydraulic Fracture Initiation



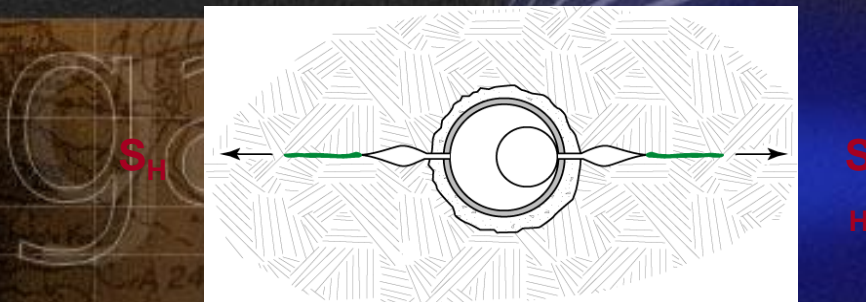
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“Effect of Perforations on Fracture Initiation” SPE 20661

“Theoretical Model and Numerical Investigation of Near-Wellbore Effects in Hydraulic Fracturing” SPE 30506

Hydraulic Fracture Improvement

- Orient the perforations in the direction of the maximum horizontal stress



- Create a single, bi-wing fracture in the Preferred Fracture Plane (PFP)
- Reduce near-wellbore complexities (tortuosity)
 - multiple, competing fractures
 - microannulus effects (pinch points)

Coal Seam Fracture Stimulation

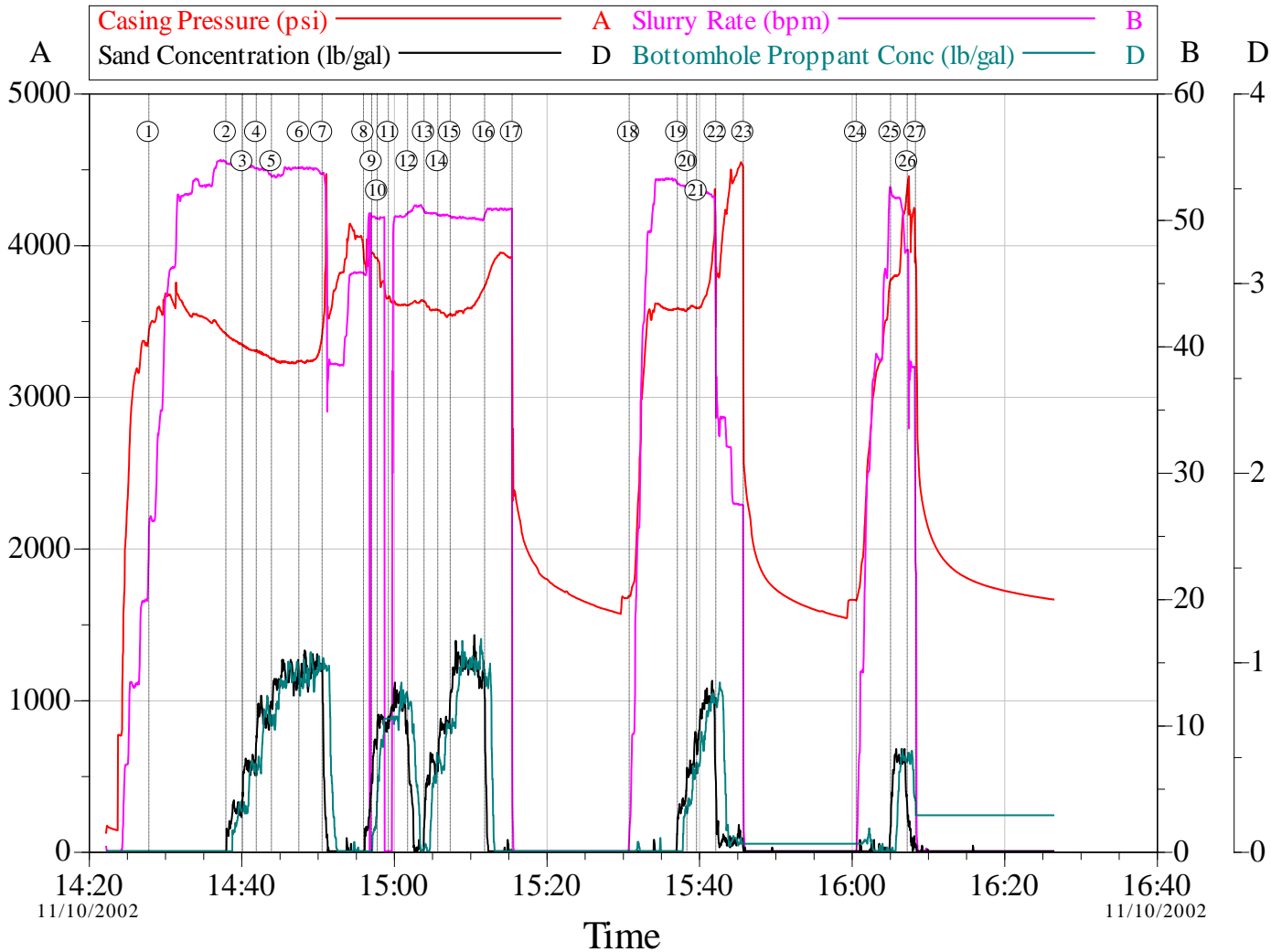
- Main purpose of hydraulic fracture treatment is to connect the wellbore with the the cleat system
- A highly conductive fracture must be created under in-situ conditions to minimize bottomhole producing pressure and effectively dewater the coal
- Due to complexities when fracturing coals, the Engineer must be prepared to make changes on the fly
 - complex fracturing as a result of stresses, shear slippage, coal fines, poroelastic effects
- Optimization of fracture treatments should focus on costs
 - observe trends
 - fluids/proppants
 - remove near wellbore tortuosity to lower treating pressures

Fracturing Process

- Coalseam is perforated or slotted, API casing rated to 5000 psi with good cement behind casing
- Start pumping down casing, observe formation break, Increase rate – Pad fluid
- Pump at 8000 to 8700 litres/min. Pressure range 3000 to 4500 psi (21000kpa – 31000kpa)
- Start the addition of frac sand (API 16/40mesh) at concentrations between 60 to 140 kg/m³.
- Amount of frac sand – typically 10T/m of pay
- When using water as the carrying fluid, may have to perform the job in 2 to 4 stages with flush treatments
- Shut Down monitor pressure – initiate flow back through choke

Kay Park 1 - Sydney Gas

Bulli Coal Seam - Water Frac



Stages	
①	Start Pad 14:27:57
②	Start Sand @ 0.25 ppg 14:38:03
③	Increase Sand to 0.5 ppg 14:40:13
④	Increase Sand to 0.75 ppg 14:42:02
⑤	Increase Sand to 0.9 ppg 14:44:01
⑥	Increase Sand to 1 ppg 14:47:37
⑦	Sweep 14:50:41
⑧	Start Sand @ 0.25 ppg 14:56:05
⑨	Increase Sand to 0.5 ppg 14:57:10
⑩	Increase Sand to 0.75 ppg 14:57:53
⑪	Increase Sand to 0.85 ppg 14:59:21
⑫	Sweep 15:01:52
⑬	Start Sand @ 0.5 ppg 15:04:02
⑭	Increase Sand to 0.75 ppg 15:05:50
⑮	Increase Sand to 1 ppg 15:07:27
⑯	Sweep 15:11:58
⑰	Stop, Flow Back 15:15:34
⑱	Start Pumping 15:30:55
⑲	Start Sand @ 0.3 ppg 15:37:14
⑳	Increase Sand to 0.5 ppg 15:38:29
㉑	Increase Sand to 0.75 ppg 15:39:45
㉒	Sweep 15:42:16
㉓	Stop, Flow Back 15:45:53
㉔	Start Pumping 16:00:41
㉕	Start Sand @ 0.5 ppg 16:05:11
㉖	Flush 16:07:21
㉗	Stop, Monitor Decline 16:08:26

Customer:
Well Description:

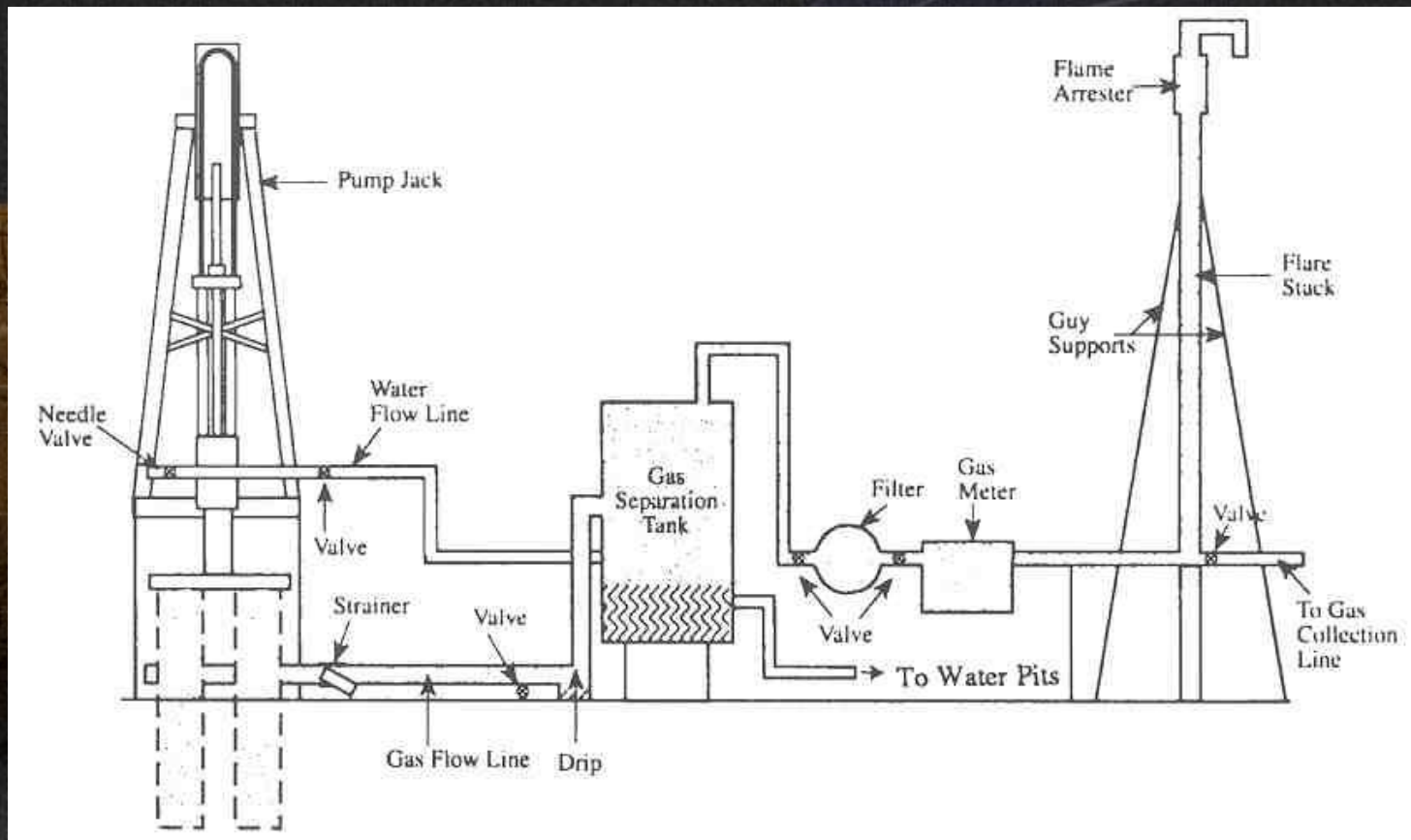
Job Date:
UWI:

Ticket #:

Potential Fracturing Problems

- Tortuosity caused by fracture reorientation
- Pinch points and micro annulus
- Narrow fracture widths
- Early screen outs
- Higher pumping pressures
 - higher HHP charges (\$)
- Fracture job not optimized

Production / Dewatering Well



Conclusion

- Similar technologies used between the mining industry and the petroleum industry with different objectives
- A good understanding of the Geology, stress profiles, geophysical data, and gas/water compositions are required
- Most coal seams need to be stimulated in some way to enhance production: fracturing, inseam drilling, cavity completion
- CBM gas producer focuses on a production fairway with high permeability and will drill on tight spacing to deplete the resource