



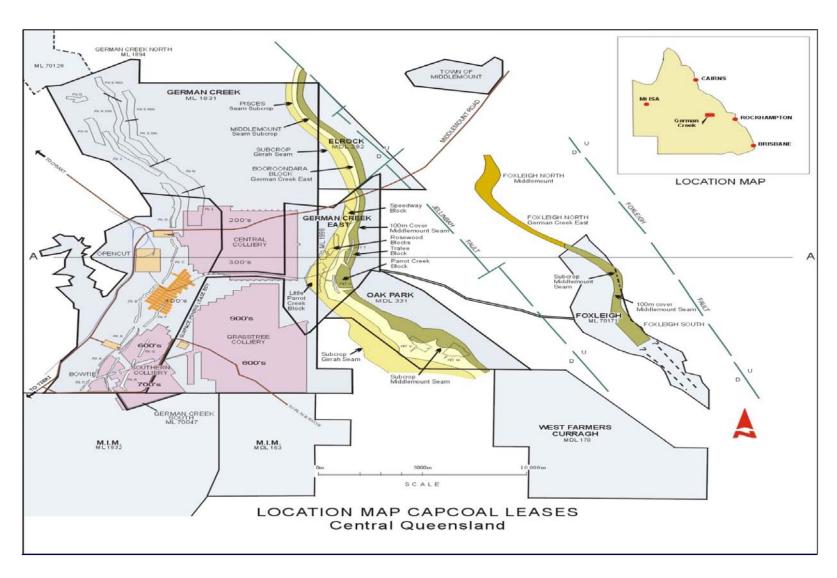
Whats happening at CENTRAL?

Ron Cassidy – Gas Drainage Engineer



LOCATION – CENTRAL COLLIERY







CENTRAL



- DEVELOPMENT CEASES JANUARY 2005 (Completion of 209)
- LONGWALL CEASES NOVEMBER 2005 (Completion of 209 longwall)
- APPROXIMATELY 3 MONTHS SALVAGE.



Outburst Management Plan Overview.

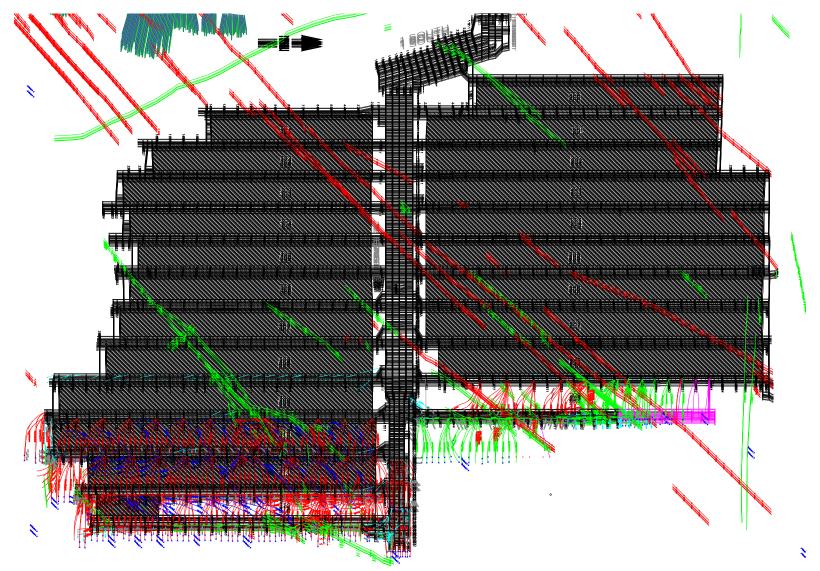


- Threshold Value = 7.5m3/t
- Prove drained envelope of 10m in unstructured area.
- Prove drained envelope of 15m in structured area.
- Can only drive to within 15m of last complying core sample.
- Core locations determined by committee.



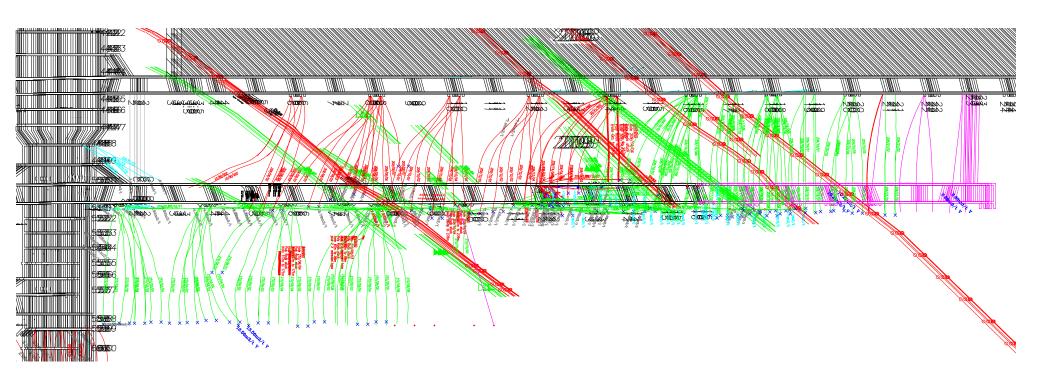
CENTRAL MINE PLAN













DRILLING AT CENTRAL



- DIRECTIONAL CROSS BLOCK
- DIRECTIONAL FLOOR HOLES IN INTERBURDEN
- SURFACE TO SEAM (compliance)
- SURFACE GOAF



208 RE-ENTRY



- PANEL FINISHED PRODUCTION IN OCTOBER 1999
- 208 TAIL GATE SEALED JUNE 2001 DUE TO FALL AT 23 C/T
- REQUIRED ACCESS MAY 2001 FOR DRILLING/DRAINAGE TO FIT MINE SCHEDULE
- GAINED ACCESS AUGUST 2004.

PROBLEMS

- VENTILATION (SURFACE BOREHOLE WITH BLOWER FAN)
- HEAT
- WATER
- SEVICES AVAILIBILITY
- ROOF & RIB STABILITY
- DENIED ACCESS OCTOBER 2004 TO ALLOW DYKE PREMINING TO COMMENCE.
- STARTED DRILLING LATE DECEMBER 2004.



DRILLING



LOGISTICS -

- ROADS AND WATER
- NO C/T'S
- COMMUNICATIONS

CONDITIONS

- HORIZONTAL SHEAR ZONE
- VERTICAL SHEAR ZONE
- COAL INSTABILITY



MORE DRILING PROBLEMS



- HOLES TO BE LINED WITH 50mm POLY FOR EFFECTIVE DRAINAGE
- ONCE HORIZONTAL SHEAR ZONE BREACHED POLY UNABLE TO BE INSTALLED
- UNABLE TO DRILL THROUGH VERTICAL SHEAR ZONE
- TRIED GOING OVER OR UNDER
- LOST HOLE CONTOL ON RE-ENTRY TO SEAM



DRILLING SOLUTIONS



- GREATER ATTENTION TO STANDPIPE INSTALLATION
- TRIED TO STAY ABOVE OR BELOW HORIZONTAL SHEAR ZONE
- TOOL FACE PERFORMANCE REITERATED TO DRILLERS
- SURVEY INTERVALS REDUCED TO 3M TO MAINTAIN HORIZON CONTROL
- CHECK SHOTS TO ENSURE TOOL FACE IN DESIRED POSITION
- EXPERIMENTED WITH DIFERRENT BENDS AND BIT SIZE
- CHANGED DRILLERS
- REDUCED OPERATIONS TO SINGLE SHIFT



DRILLING SOLUTIONS



- RESISTED USING DRILLING MUDS AS EFFECT ON DRAINAGE WAS NOT CLEAR
- EVENTUALLY USED DRILLING MUDS WITH CHLORINE TO DILUTE ON COMPLETION



OPERATIONAL SOLUTIONS



- DRILL/DRAINED FROM 11C/T TO 14 C/T209
- ADDITIONAL CROSS BLOCK HOLES DRILLED



FLOOR HOLES



- DRILLED IN INTERBURDEN TO ALLOW CONDUIT FOR GAS
- COMMERCIAL ISSUES FROM DRILLING CONTRACTOR
- DRILLED SHORTER HOLES FROM TAILGATE
- ABUTMENT PRESSURE FROM ADJACENT GOAF DEMOLSHED STANDPIPES
- DRILLED FROM MAINGATE.



DEMOLISHED STANDPIPE







GOAF DRAINAGE LAYOUT



