

# The Evolution of Drilling Techniques at the Camden Gas Project

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AGL

27<sup>th</sup> June 2007



# Camden Gas Project Status

- AGL acquired operatorship from Sydney Gas February 2006
- 106 production wells drilled since 02/99, of which 71 producing (9 deviated, 4 SIS, 93 vertical)
- PPL 5 granted 27<sup>th</sup> February 2007
- Completed 82km 2D Mini-SOSIE seismic program late 2006
- 3 compressors now installed at Rosalind Park Gas Plant
- Currently producing ~14.5TJ/day, ramping up to 20 TJ/day by year end
- Evaluating potential of tight conventional gas sandstones
- Second campaign of SIS pilots to spud 07/07
- Current 17 well frac program with BJ services

# Current Project Constraints

- Surface

- Land Access & Regulatory Approvals
- Encroaching & existing developments
- Noise & light emitted during 24hr operations

- Sub-surface

- Bulli seam split
- Relatively untested Balgownie production potential
- EM steering tools : Signal strength diffusion
- Data control for inaccessible areas

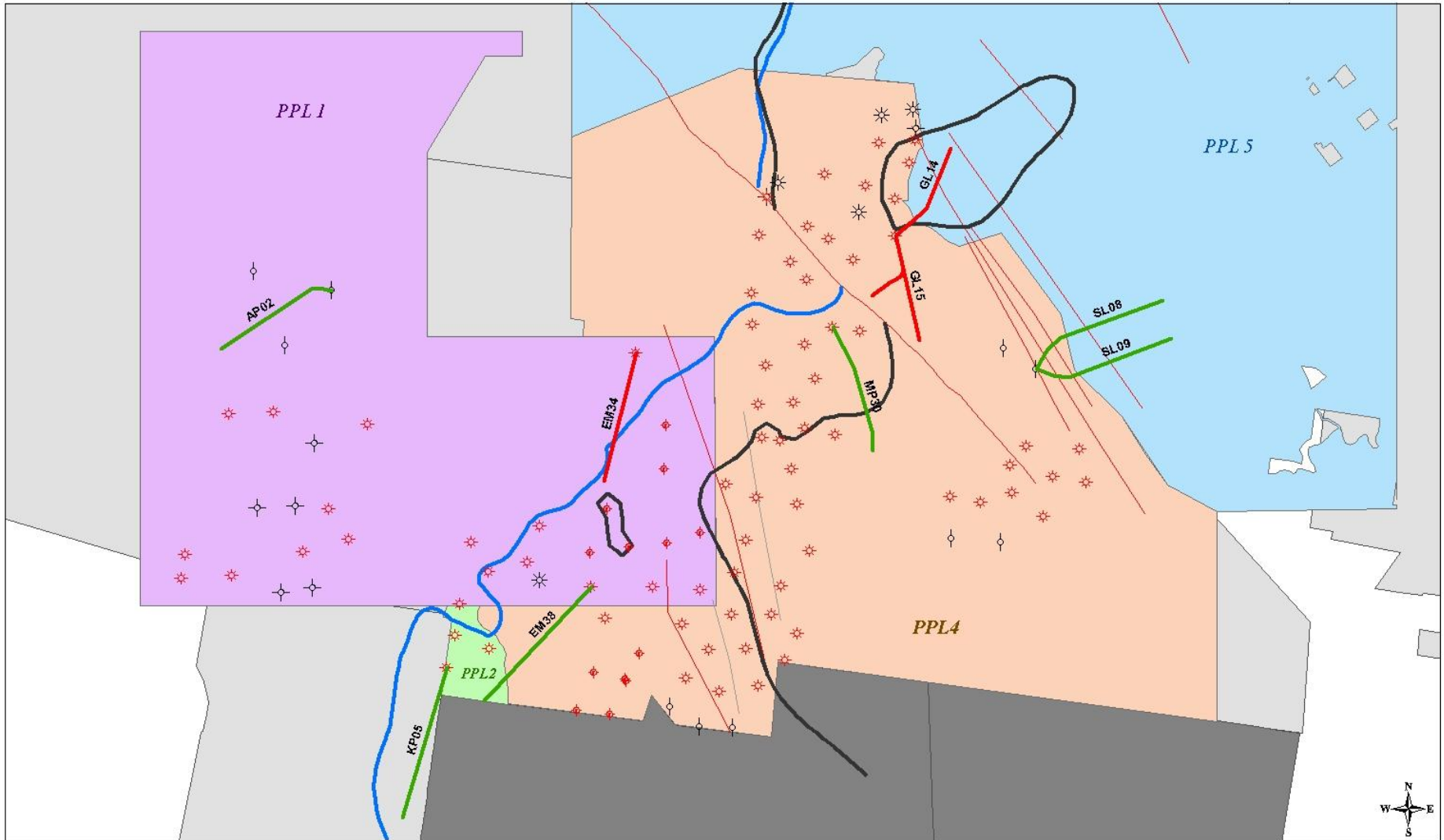
# Reservoir Characterisation

- Full field geostatistical analysis and production history matching undertaken in 2006 for the Bulli seam wells
- 3 sub economic reservoir provinces identified and classified based upon key reservoir characteristics and production
  - Under saturated coal ( $<11\text{ m}^3/\text{t}$  indicated by  $>1\%$  ethane)
  - Lower effective permeability coal (lower kh relationship)
  - Lower kh & under saturated coal (combination)
- Remaining acreage identified as priority drilling until production can be proven within sub economic provinces
- SIS drilling proposed as most likely completion method to achieve the greatest reservoir coverage and establishing economic production from within these provinces

The logo for WAGLL (Western Australian Geological Lithological and Geotechnical Laboratory) is positioned at the top of the slide. It features a stylized sunburst or fan-like graphic on the left, followed by the letters 'WAGLL' in a large, bold, sans-serif font. The 'W' is composed of several curved lines radiating from a central point.

# SIS Pilot Program

- EM21 /22 trial SIS well online for ~3½ years
  - Producing only marginally more than offset verticals
  - Final well geometry deemed unfavourable (spoon & dome)
  - Geologically unfavourable location
  - Barefoot completion maintaining stable wellbore conditions
- A 9 well pilot program was proposed to further test the horizontal production potential of the Bulli seam
- Initially, one well offset from a proposed horizontal Bulli completion will be drilled to test the Balgownie seam production potential



DATE: 13/06/07  
 REFERENCE: 1496  
 SCALE: 1:50,000

# SIS Pilot Well Locations



- Legend
- AGL Camden Wells
    - Bulli Ethane (1%)
    - Balgownie Ethane (1%)
  - ◇ SUSPENDED
  - ◆ DRILLED
  - ⊕ P & A
  - ★ PRODUCING
  - ✱ BH LOC
  - CAV06 Major Structure
    - Fault Cut
    - Disturbed Zone
    - ▬ Colliery Holding
    - ▭ Coal Exploration Licence

The logo for WAGGL features a stylized sunburst or fan shape on the left, composed of several curved lines radiating from a central point. To the right of this graphic, the letters 'WAGGL' are written in a large, bold, sans-serif font. The 'W' is partially obscured by the sunburst graphic.

# SIS Pilot Program – initial trials

- Three wells of the pilot program have been successfully completed to date

## **GL14**

- 25 days drilling
- 1994m TD
- Slotted PVC liner run
- No sump drilled

## **GL15**

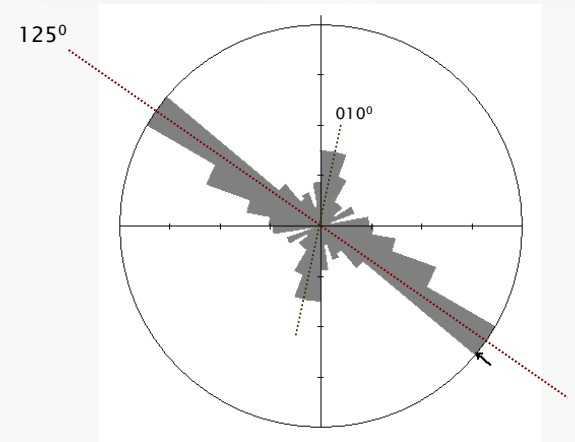
- 29 days drilling
- 2031m TD (main)
- 1634m TD (sidetrack)
- Barefoot completion
- Sump drilled

## **EM34**

- 30 days drilling
- 1965m TD
- Barefoot completion
- Sump drilled

# SIS Pilot Program – initial trials

- GL14 & GL15 drilled based upon
  - optimal reservoir and geological conditions
  - highest average offset vertical production
- EM34 based upon
  - need to test higher risk well location
  - no proximal offset production
- Well paths oriented  $\sim 50^\circ$  orthogonal to face cleat & fractures
  - intersecting maximum number of cleat & fractures whilst maintaining well bore stability
  - drilling up dip or slightly up dip eliminating the need for a vertical intersect well. Water production is historically very low

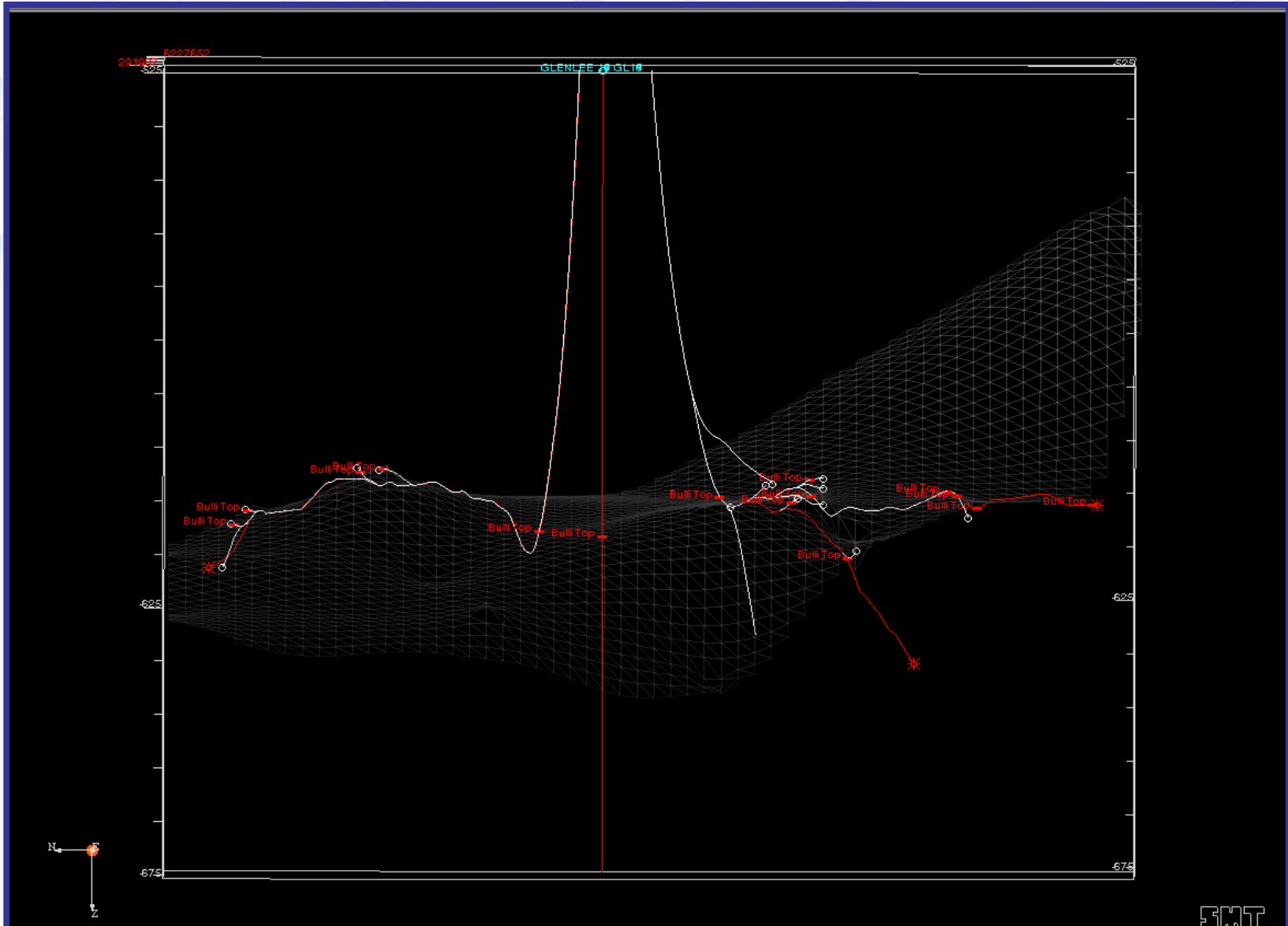


*Glenlee Field Dominant Fracture Orientations*



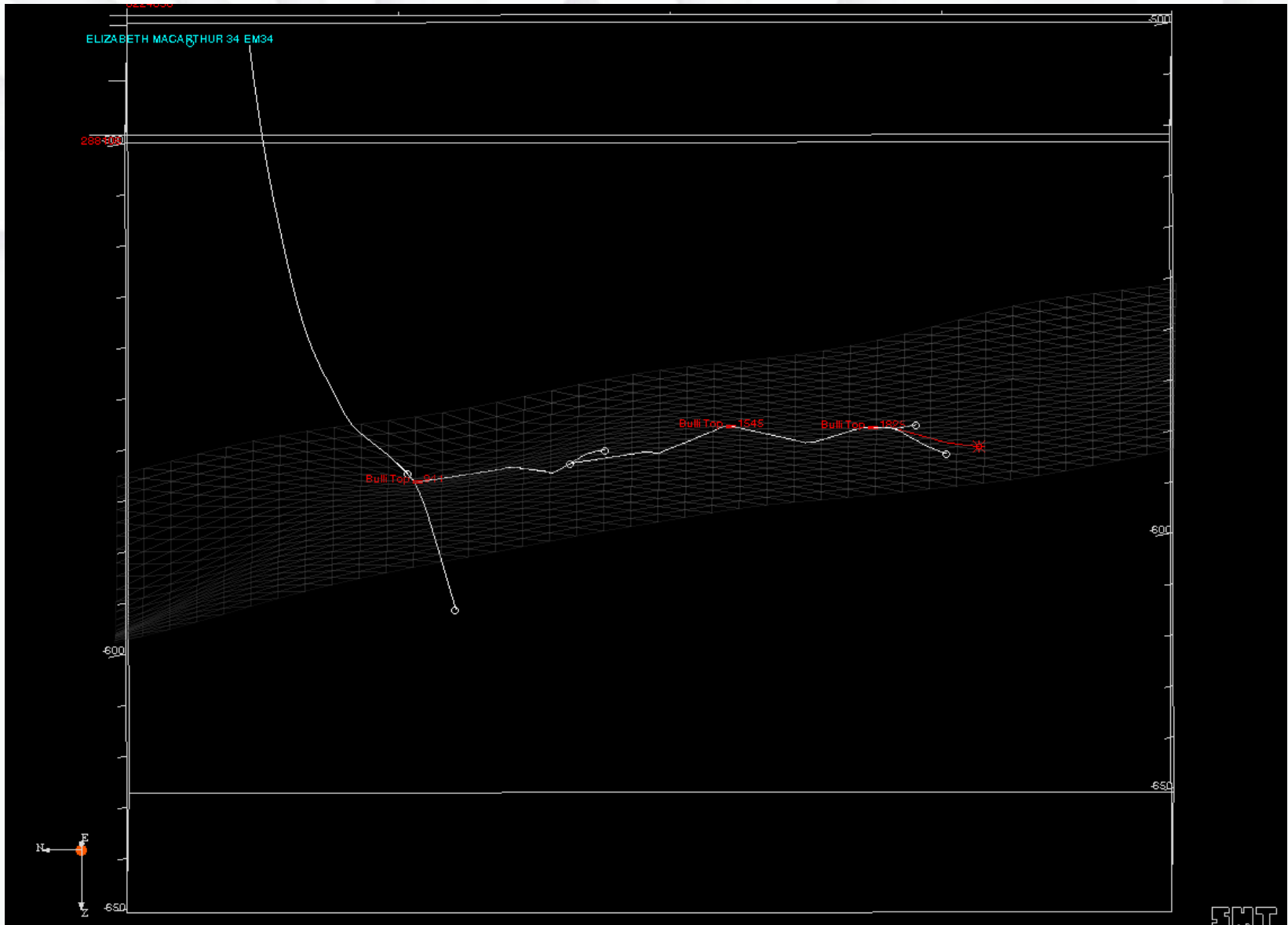
# GL14 & GL15 Well Paths

VE = 1:18



# EM34 Well Path

VE = 1:12





# Results To Date

- GL14

- Initial completion failed & required early workover
- Early production signs excellent
  - Spikes over 2.1 MMcfd (688 L/s)
  - Now steadily increasing from 0 - 700 Mcfd (0 - 229 L/s)
  - Water production via a velocity string

- GL15

- High losses to formation upon drilling
- Still producing relatively high amounts of water via velocity string
- Steady production increase now over 1.2 MMcfd (393 L/s) and climbing

- EM34

- Under saturated province boundary closer than anticipated
- Well currently cleaning up, not expected to see production rates in excess of 500 Mcfd (163 L/s)

# AGL Drilling

## Current Applications & Methods

- Under-balanced air drilling vertical wells
- Over-balanced mud drilling deviated wells
- Over-balanced, long radius surface to inseam (SIS) horizontal wells
- CBM & tight conventional gas exploration
- Tight radius drilling (TRD) trials– Moranbah field



MCDD Rig28



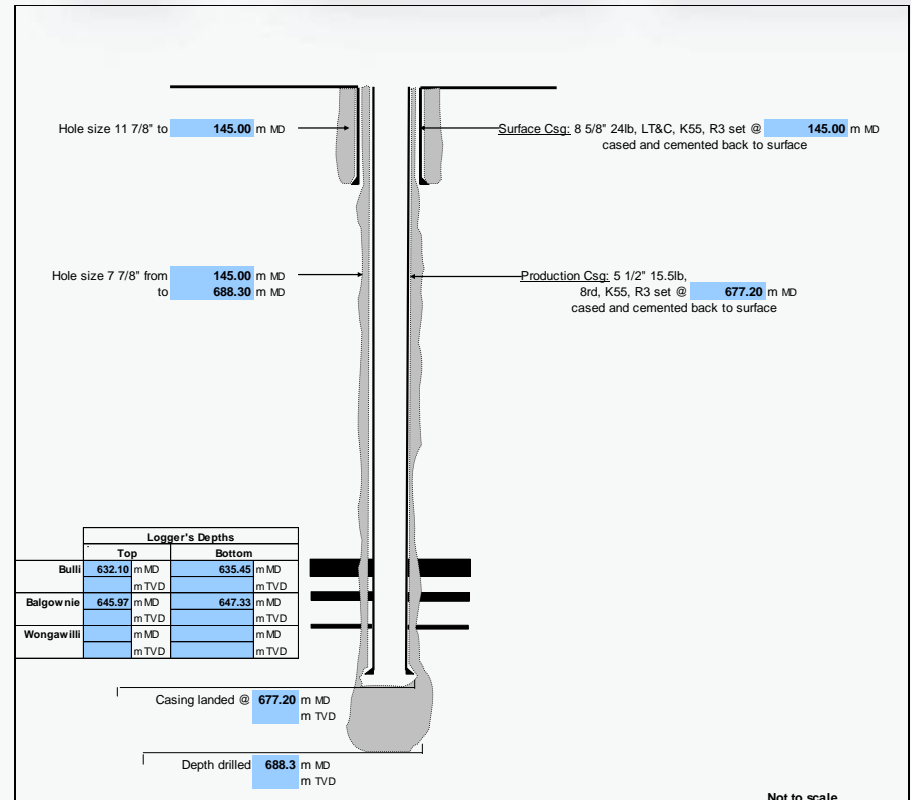
MCDD Rig15



MCDD Rig16

# Vertical Air Drilled Well Profile

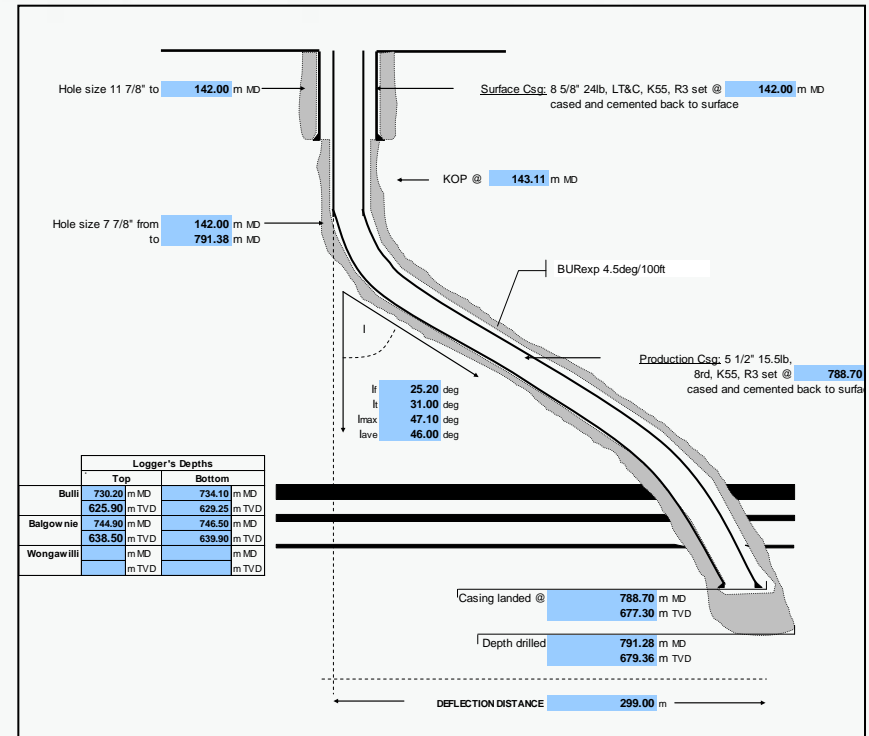
- Rig 15# assigned well type and drilling method
- Drill 15" conductor hole to 10m
- Air drill 11 7/8" Hole to 140m
- Install & cement 8 5/8" surface casing
- Air drill 7 7/8" Hole to +700m
- Install & cement 5 1/2" production casing
- Allow drift of no greater than 3 degrees verticality



Vertical Well Schematic

# Deviated Mud Drilled Well Profile

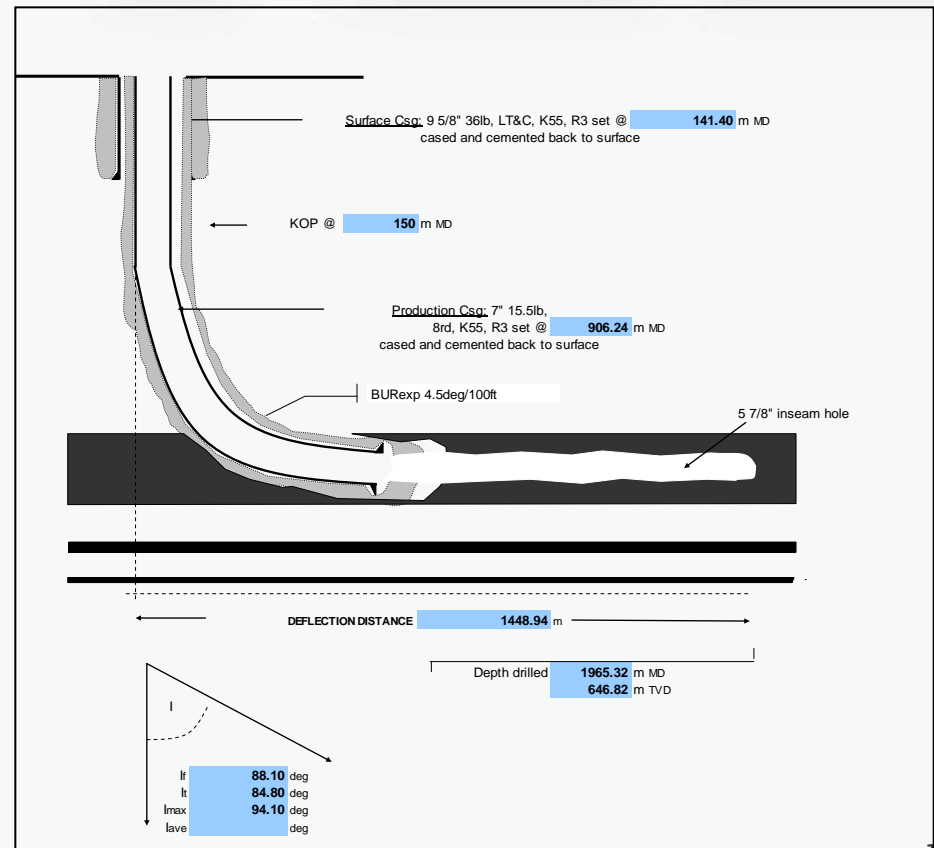
- Batch drill surface hole with air (Rig #15)
- Install 8 5/8" surface casing to 100m
- Rig up circulating system Rig #16 and drilling assembly
- Drill deviated hole at 4.5 degrees/100ft build rates
- Drill 7 7/8" bit to build and hold / build, hold and drop well paths
- Deflection distance from hole centre ~400m
- 30–45hrs of actual drilling time for deviated section
- Using continual electro-magnetic (EM) steering systems



*Deviated Well Schematic*

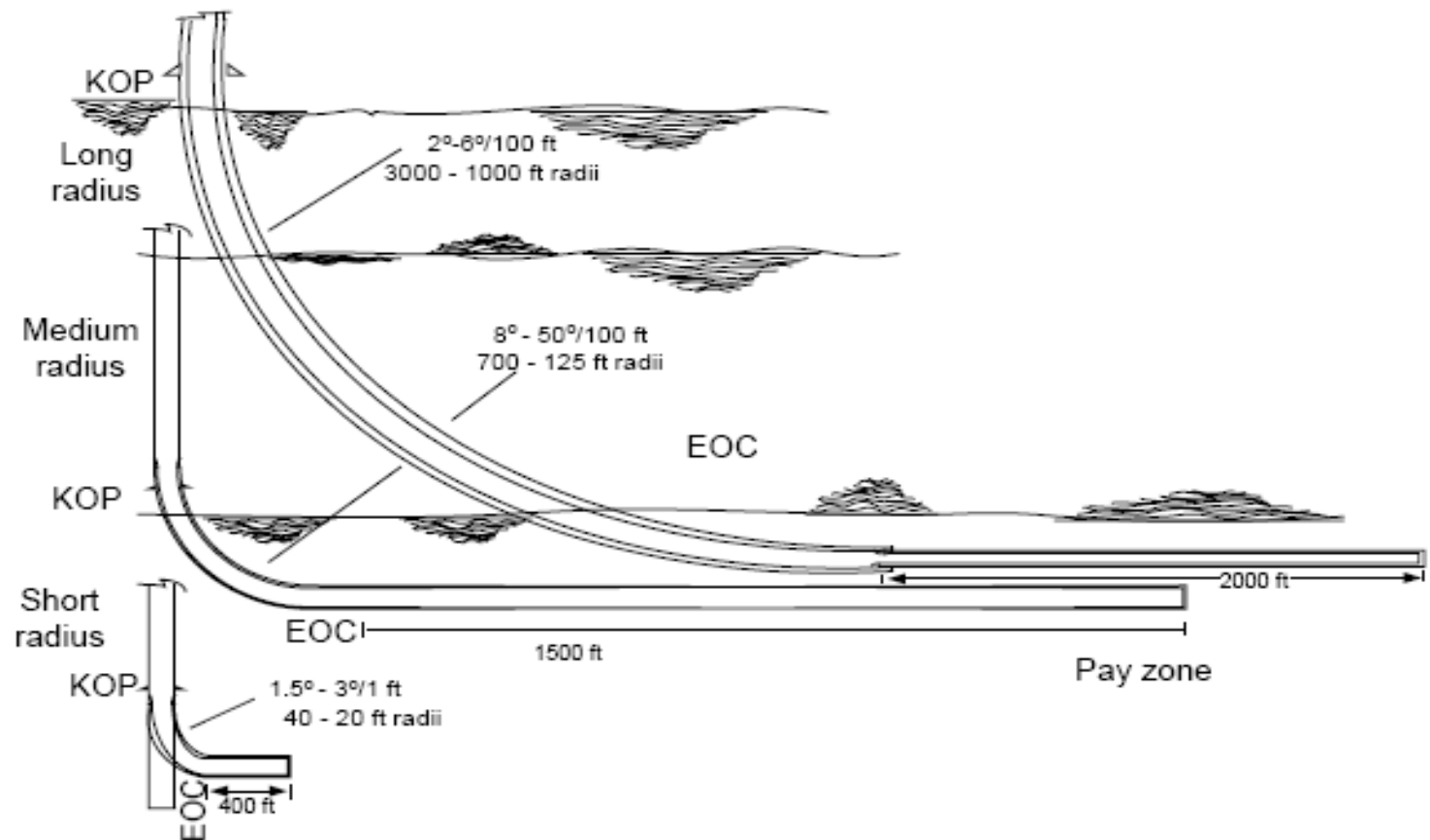
# SIS Horizontal Well Profile

- 12 ¼” surface hole to 100m cased & cemented 9 5/8” casing
- 8 ½” intermediate hole deviated to ~85 degree inclination
- Cased & cemented with 7” casing after tagging top of target seam
- 5 7/8 ” hole horizontally through target seam +1500m
- Total +2300m MD



SIS Well Schematic

# Long, Medium & Tight Radius Well Paths







# Future Drilling Methods Applications & Constraints

- Multi-lateral and multi-seam wells
  - accessing Bulli & Balgownie seams utilising the same build section
  - reduced incremental costs
- Medium radius drilling with coil tubing
- Batch drilling multiple wells on single sites
- 24hr/7 day operations to support quality drilling contractors
- Sound levels and lighting requirements
- Fully automated drilling improves safety & reduces risks
- Continual monitored gas sampling including QED making
- Site access and approval for long term planning requirements



# Future Drilling Methods Considerations

- Wells drilled: reducing \$ spent / days drilling / returns generated
- Equipment levels, training proficiencies, skill sets
- Down hole data acquisition while drilling
- Logging while tripping
- Closed loop circulating systems, solid control systems
- Low filtrate, low intrusive mud types, homogenous
- Chemically enhanced well stimulation trials at end of drilling
- Data management, data acquisition via digital Geolograph
- Satellite uploaded real time drilling parameters to all users
- Rig viability with 24hr 7 day/week operation induces critical mass

# Implications for Successful Trials of SIS Drilling Technology

- Significantly reduce well density & overall footprint
  - alleviate up to 4 vertical surface locations per SIS drilled
  - multiple SIS from single well pad
  - access roads and gathering network less complicated
  - environmental impact minimised
- Access to stranded resource
  - considerable addition to booked reserves
- Effective resource management
  - multi-seam production
  - sub economic provinces, may include fracture stimulation
- Refined operational practise
  - drill fluid reclamation, flocculation, recycling
  - drill fluid programs to support environmental considerations as well as petrophysical constraints
  - drill cutting segregation and solid control systems

# ADR- Super Single ENSIGN AUSTRALIA



# Semi-Conventional Coiled Tubing Rig

